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GARAGE DOOR STATIC PRESSURE TEST REPORT

Garage Door No.:	IRC-1218-130-24		Test Date:	6/22/2021		Project No.:	14-067			
Design Pressures:	+25.4 psf, -28.7 psf		Report Date:	10/7/2021		Model #	1200			
Test Pressures:	+38.1 psf, -43.1 psf		Test Location:	Entrematic, 165 Carriage Ct., Winston-Salem, NC						
ASCE 7-16 Criteria:	Up to 5 Feet of Door Width in Zone 5; Any Roof Slope; Enclosed Building									
	Exp. B, 30' MRH		Exp. C, 15' MRH		Exp. C, 25' MRH		Exp. D, 15' MRH		Exp. D, 25' MRH	
	168 mph		152 mph		145 mph		138 mph		133 mph	
Witnessed By:	Robert Richardson - Entrematic / Amarr; Thomas L. Shelmerdine, PE - Structural Solutions, P.A.									

Description of Test Specimen:

A 18'-0" wide x 7'-0" high sectional garage door, 4 sections high, each section being 2" thick by 21" high 24 ga exterior / 27 ga interior galvanized steel sheet. Galvanized steel reinforcement was used as follows: Bottom section had (1) 4-1/2" 20ga R-truss and (1) 3"-20ga strut; 2nd section had (1) 4-1/2" 20ga R-truss; 3rd section had (1) 4-1/2" 20ga R-truss; Top section had (1) 4-1/2" 20ga R-truss. The door sections were connected together with one 14ga galvanized steel end hinge at each end stile and one 14ga galvanized steel center hinge at 3 interior stiles as shown on the drawing. Model 1200 manufactured by Entrematic was used in the test. The test unit is further described on Drawing IRC-1218-130-24.

Manner of Testing:

This test was conducted at Entrematic, 165 Carriage Ct., Winston-Salem, NC which is accredited by the American Association for Laboratory Accreditation, Certificate #2595.01. The specimen was tested for static pressure structural performance in substantial conformance with the procedures described in DASMA 108-17 and ASTM E330-14. Both positive and negative pressures were tested. The specimen was installed in an enclosure framed with welded structural steel and covered with 3/4" thick plywood. The door was covered with 2 mil plastic sheeting to prevent leakage of air pressure. One pressure blower was attached to the enclosure with flexible ducting to provide the positive and negative pressures. Pressure transducers connected to a computer were used to measure and record the pressures in the enclosure.

Test Procedure:

The specimen was subjected to the above pressures for the following durations. Positive pressure was applied on the exterior face of the door first, and then negative pressure was applied.

Step 1: Preload the door to 50% of the Design Pressure and hold for 10 seconds. Step 2: Unload the door for 1 to 5 minutes.

Step 3: Load the door to 100% of the Design Pressure and hold for 60 seconds. Step 4: Unload the door for 1 to 5 minutes.

Step 5: Load the door to 150% of the Design Pressure (which equals 100% of the Test Pressure) and hold for 10 seconds.

Step 6: Repeat 1 through 5 above for negative pressure.

Observations:

No failures occurred as a result of the noted loadings. The door remained operable after both positive and negative tests.

Summary:

The 18'-0"x7'-0" Model 1200 as described on drawing IRC-1218-130-24 meets or exceeds the testing criteria as described above. By comparison to the construction of the 18'-0"x7'-0" Model 1200, the following doors also meet or exceed the above testing criteria, when constructed in accordance with drawing IRC-1218-130-24:

- 18' x 7' Amarr Heritage 3000 doors (which is an alternate model number for Model 1200)
- 18' x 7' Amarr Oak Summit 3000 doors (which is an alternate embossment pattern)
- Model 1200, Amarr Heritage 3000, and Amarr Oak Summit 3000 doors with widths up to 18'-0" and heights up to 14'-0"
- Short, Long, Flush, and Oak Summit Panels, which are alternate embossment patterns in the skin
- Up to 4 long-panel windows (38-1/8" x 10-5/8" x 3/32" SSB) or 8 short-panel windows (18-1/8" x 10-5/8" x 3/32" SSB) may be installed in 1 section.
- Windows are not required to be installed in any section.

Submitted By:

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